

ELECTROSYNTHESIS OF CHEMICAL BUILDING BLOCKS USING CO₂ AS FEEDSTOCK

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CONTEXT & TRL LEVEL

Conversion of CO₂ into added-value chemicals via electrochemical technologies has a high potential for recarbonisation of the chemical industry. Recarbonisation means in this context that many of our carbon based materials (ranging from food to consumer goods to synthetic fuels) could be made using CO₂ as the carbon source. Using renewable electricity to drive electrochemical conversion would at the same time decarbonize production (avoiding emission of greenhouse gasses) and help to mitigate climate-related environmental problems.

Competitive advantages of electrochemical CO₂ conversion are the mild conditions needed for the reactions and the possibility of a precise control of the product yield. Although in the last decade CO₂ electrolysis has been widely studied, and its feasibility and potential has been demonstrated, the technology is still in need of further development before it will be implemented in industry. Many of the latest developments in CO₂ electrolysis are focused on scaling up technologies from TRL 3 to TRL 5-6. The aim is to demonstrate the technology at industrially relevant conditions with high productivity, selectivity and stability. Within 5 years from today our aim is to have the first pilot installations integrated at industrial production sites. We will demonstrate the value that can be generated from this technology both economically, as well as in reducing the CO₂ footprint of production processes.

OBJECTIVES

We aim to have at least three TRL6 pilot systems installed at industrial sites for the production of added value chemicals from CO₂. Specifically we aim to integrate CO₂ conversion products as feedstock for fermentation production processes and CO₂ conversion products as building blocks for the production of plastics.

OPPORTUNITIES

- Integrated CO₂ capture and conversion.
- CO₂ electrochemical conversion to formic acid and its further valorisation.
- Development of paired electrolysis for the production of CO and Cl₂ as feedstock for phosgene process.

CHALLENGES

- Development of stable, selective and durable materials (e.g. electrodes, membranes, etc).
- Integration of the CO₂ electrolyser with a CO₂ capture installation and simplification of downstream product recovery from CO₂ electrolysis.
- Scale-up of electrochemical CO₂ conversion stacks and balance of plant, plus process intensification by increasing output per area of footprint, for industrially relevant throughput.

DEVELOPMENT PLAN

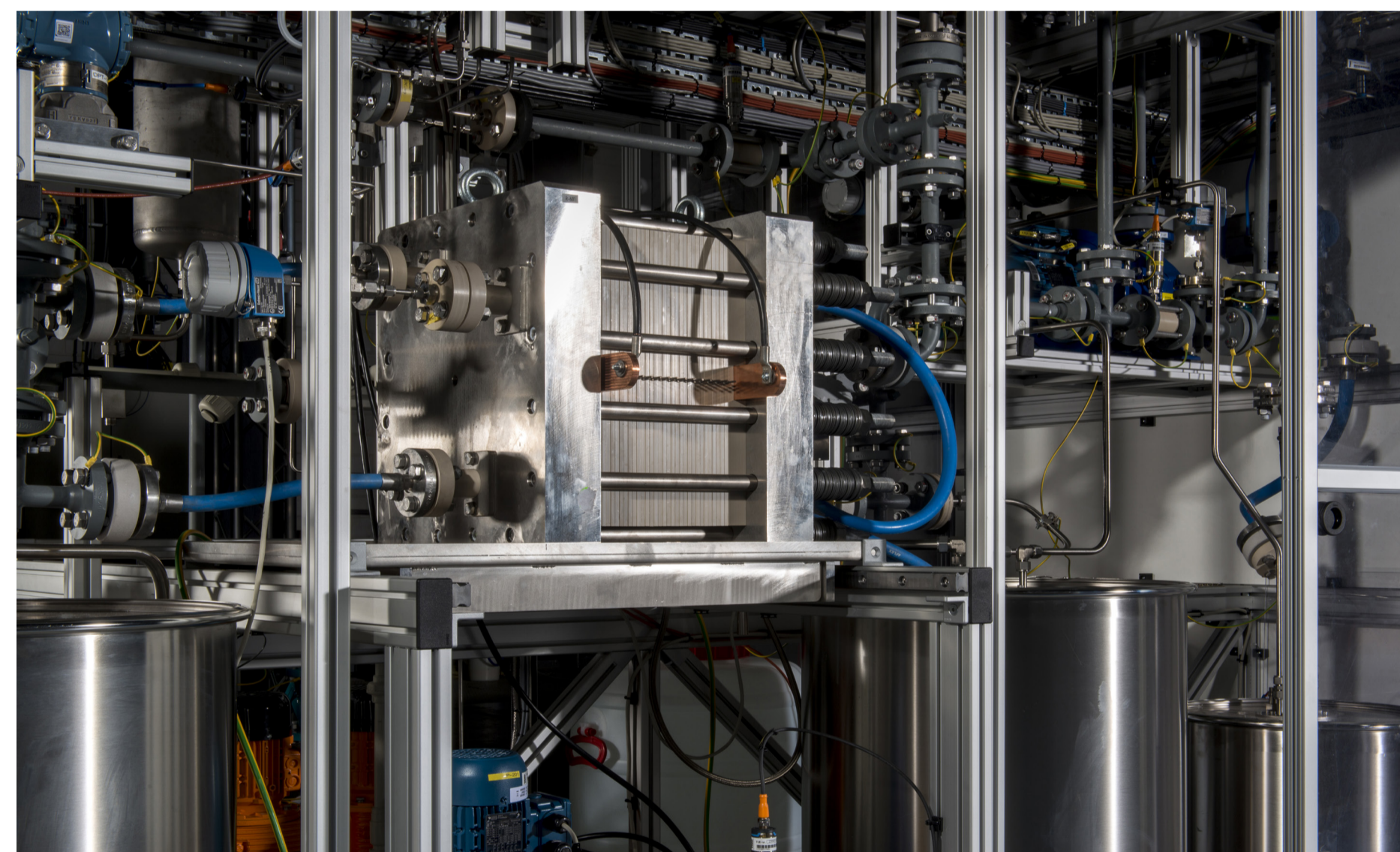
2024: Component optimisation (electrodes, membranes, reactor, etc).

2025: Long term testing.

2027: Testing of different CO₂ sources and sensitivity to impurities.

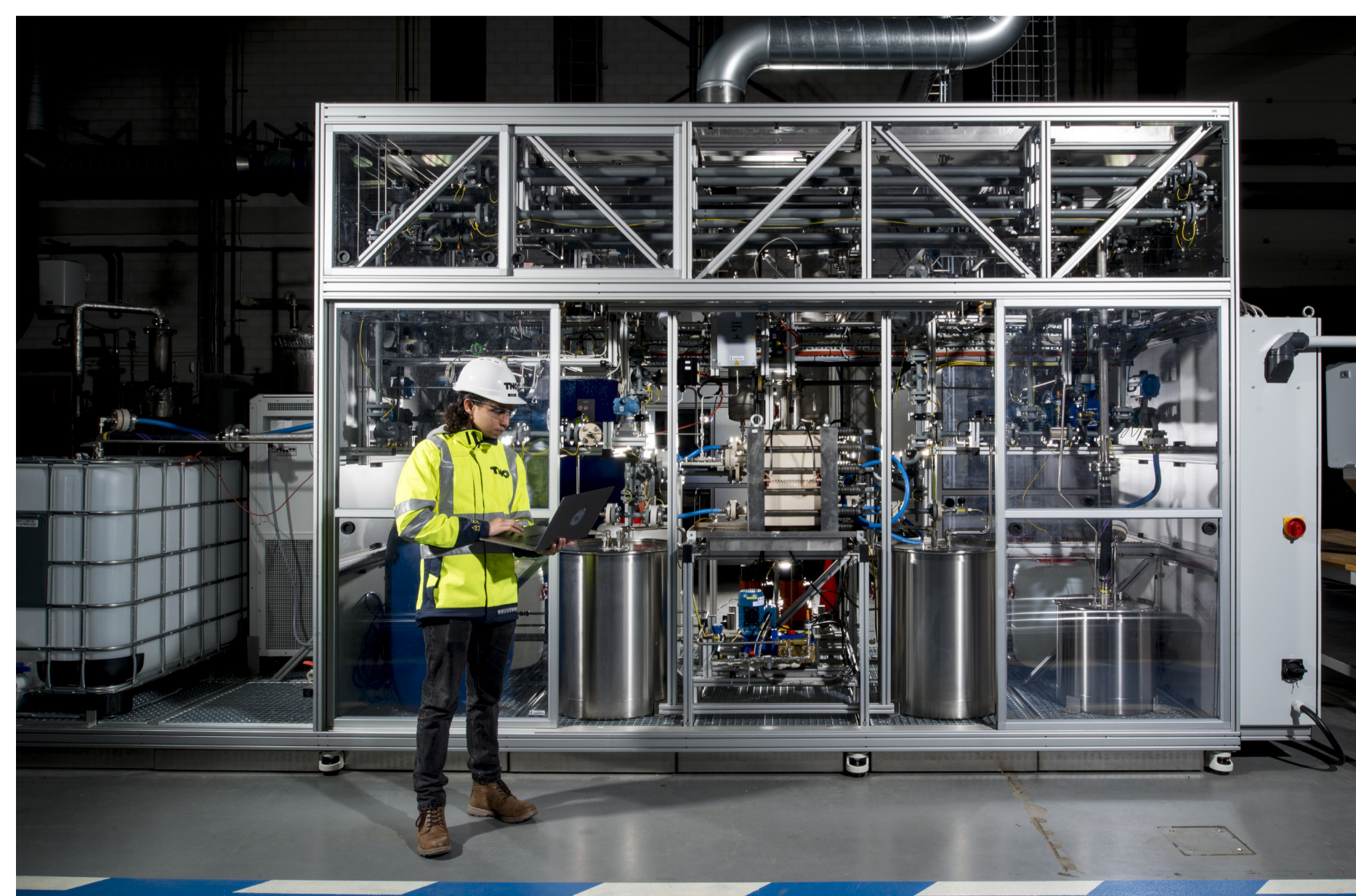
2028 : Pilot installation integrated at industrial site.

2030: Demonstration of Industrial CO₂ valorisation to chemicals.



INFRASTRUCTURE/PARTNERS

- Infrastructure: the ZEUS pilot installation (TRL 5-6) for the conversion of CO₂ to chemicals such as formic acid and CO is available since march 2023. We are actively looking for partners and invite



both component suppliers and electrolysers OEMs to test and validate their products with us on the ZEUS installation and thereby benchmark the performance of their products against standards. We also welcome both CO₂ emitters that aim to valorise their CO₂ waste streams, as well as end-users who aim to have products with a low carbon footprint to collaborate with us.

- We have a unique set of TRL 2-5 infrastructure available allowing to operate at a wide range of conditions, including high pressures, with and without GDE's etc. (see figure below).

TRL 1-2	TRL 3-4				TRL 5-6	
SCREENING TOOLS	LABORATORY SCALE SKIDS				PILOTS	
SPELEC-NIR Reactor: Single cell Area: 1 cm ² Volume: 0.00001 L Pressure: Ambient	N-Cell Reactor: Single cell Area: 1-10 cm ² Volume: 0.05-0.1 L Pressure: Ambient	ACE 1 Reactor: Single cell Area: 10 cm ² Volume: 0.1-0.5 L Pressure: Ambient	ACE 2 Reactor: Single cell Area: 100 cm ² Volume: 0.2-1 L Pressure: Ambient	LOKI-RFB Reactor: Single cell Area: 100 cm ² Volume: 1-1.5 L Pressure: Ambient	ZEUS Reactor: Stack (15x) Area: 400-6000 cm ² Volume: 20-100 L Pressure: 5-30 bar	CODEC Reactor: Single cell Area: 1000 cm ² Volume: 20-100 L Pressure: Ambient
INFRASTRUCTURE Reactor: Single cell Area: 1 cm ² Volume: 0.05-0.1 L Pressure: Ambient	HYPER Reactor: Single cell Area: 100 cm ² Volume: 0.5-1 L Pressure: 5-60 bar	ELEKTRA Reactor: Single cell Area: 100 cm ² Volume: 1 L Pressure: 5-30 bar	COSEY 1 Reactor: Single cell Area: 800 cm ² Volume: 0.5-1.5 L Pressure: Ambient	COSEY 2 Reactor: Single cell Area: 1000 cm ² Volume: 0.5-1.5 L Pressure: Ambient	ARMAI Reactor: Single cell/stack Area: 100-800 cm ² Volume: 15-30 L Pressure: 5-15 bar	PERFORM PILOT Reactor: Stack (20x) Area: 1000-10000 cm ² Volume: 20-80 L Pressure: Ambient

RESULTS / PROJECTS

- Interreg E2C 2 Seas: CO₂ electrochemical conversion to formic acid at TRL 5.
- Kansen voor West: Scaling up of CO₂ reduction to formic acid.
- TSE Electrons-to-Fatty acids : Integration of CO₂ conversion to formic acid with utilisation of formic acid in fermentation for the production of fatty acids.