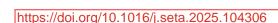




Cost reduction analysis for sustainable ethylene production technologies

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# Content of the presentation

- Background
- **©** Research goals
- Methodology
- Results
- Questions





### Where do we use ethylene?



Diapers



Bottles



Trash bags



Sealants



Paint



Footwear



Tires



packaging



Detergent





### Regional markets

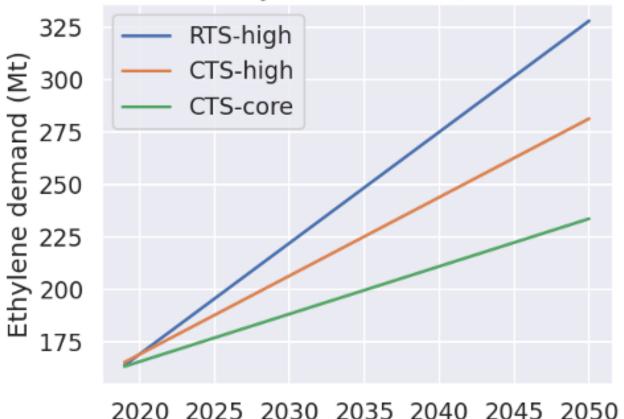






### Expected ethylene demand up to 2050



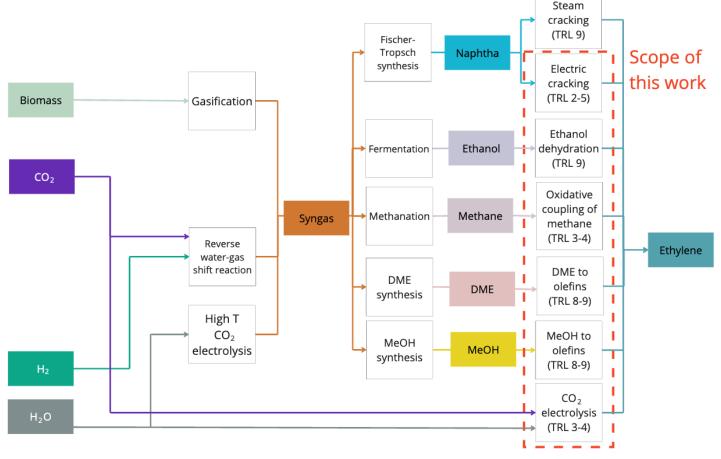


- **Demand in 2019:** 164 million metric ton.
- **Expected growing demand** due to growing global economy, and rising population (IEA,2019).
- Heavy dependency on fossil fuels: both as energy source and as feedstock.





# Sustainable pathways for ethylene production







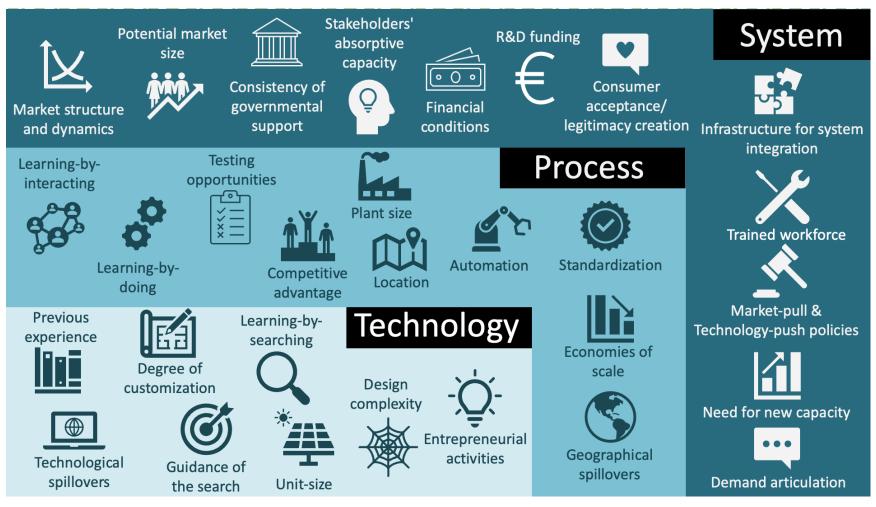
## Research goal

To determine under which technological learning and market deployment conditions renewable ethylene production technologies can become cost competitive by 2050.





### Methodology







## Future ethylene supply scenarios



#### One takes all

In 2050, one single new technology supplies **100% of ethylene demand**.

Existing MTO and ethanol dehydration plants are decommissioned based on a 20-year lifetime

**Steam cracking plants** are phased out as the new technology is adopted.



#### **Phase out**

**Fossil-based ethylene** (from naphtha and ethane) is **reduced by 1% annually** starting 2024.

Ethylene production from fossil sources falls to **163 Mt by 2030** and **133 Mt by 2050**.

A **single new technology** meets new demand, but **additional measures** (e.g., demand reduction or another technology) may be needed.



#### Joint supply

In 2050, **41% of ethylene** still comes from **steam cracking**, while **59% is supplied by six new technologies**.

OCM, DMETO, and MTO each contribute 11%, ethanol dehydration 7%, and the rest is equally split between CO<sub>2</sub> electrolysis and electric cracking.

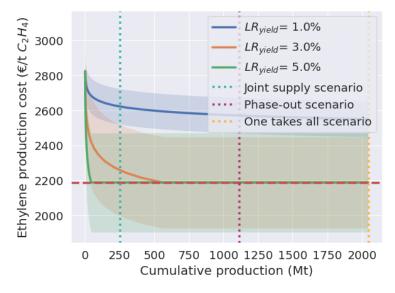
Emphasizes a **diversified approach** to renewable ethylene production.



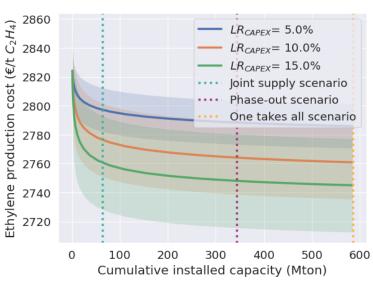


# Our three-level approach enables cost reduction analysis at the technology, process, or system level.

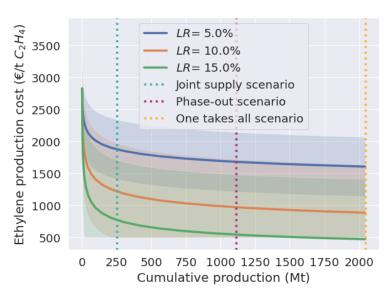
Technology Improvements in performance



Process
Reductions in capital
investment cost



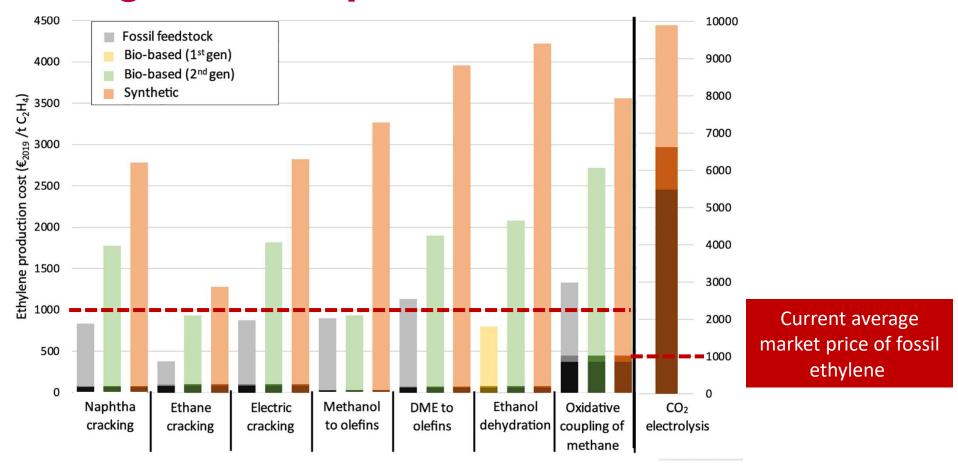
System Reductions in feedstock cost







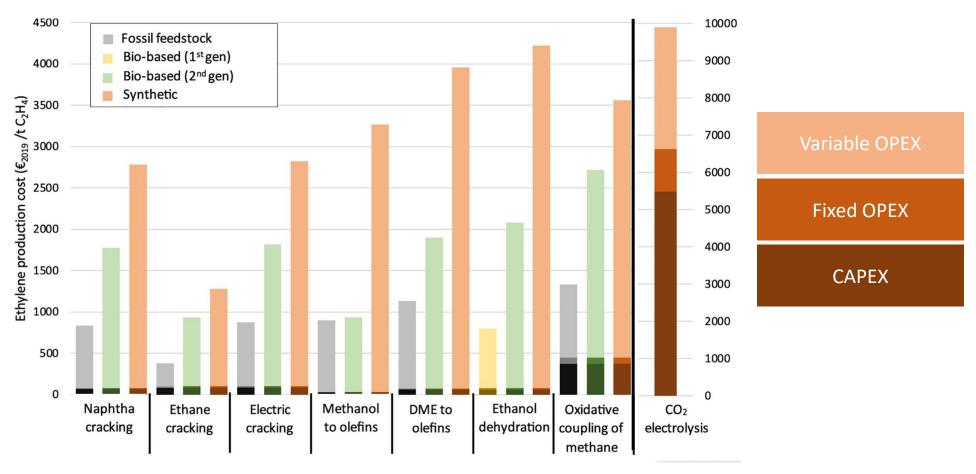
# Renewable ethylene costs 3-9 times more than the current average market price.







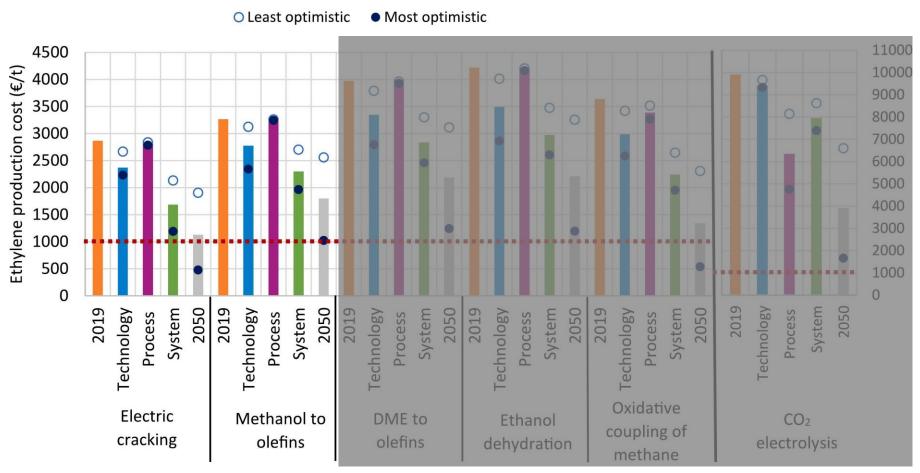
# Feedstock price has the greatest impact on costs, followed by performance and CAPEX.







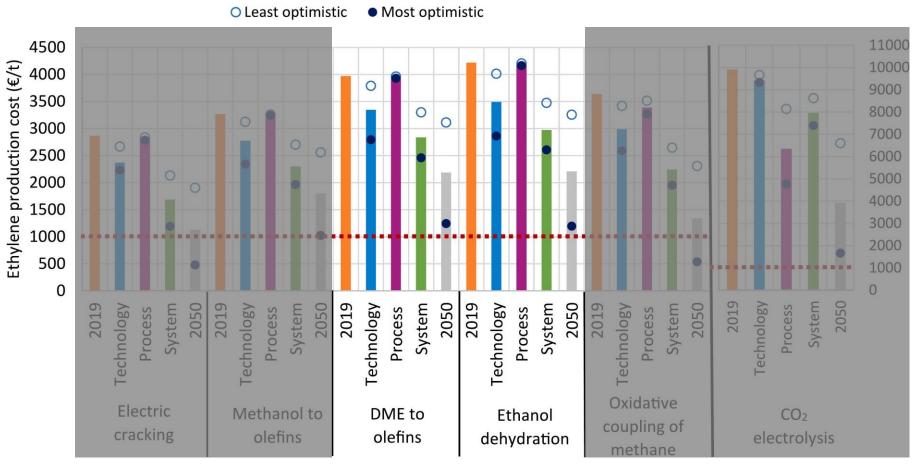
#### Electric cracking and MTO may become costcompetitive by 2050 with lower feedstock prices.







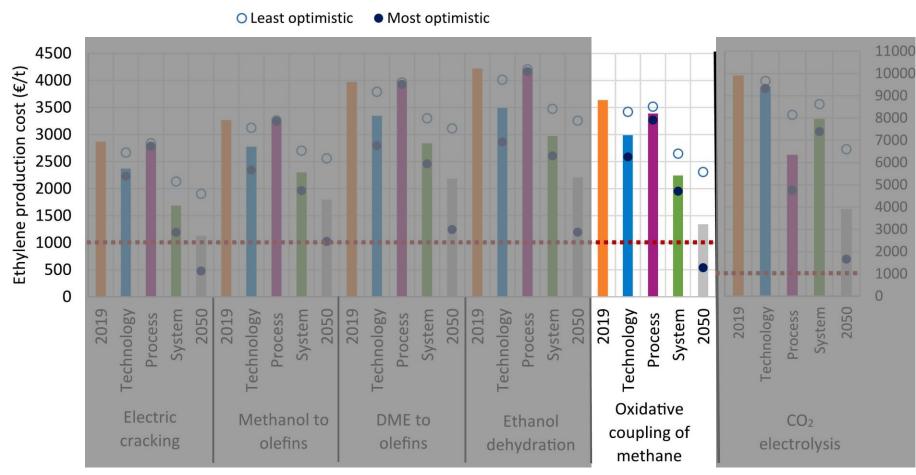
# DMETO and synthetic ethanol dehydration need market-pull policies to be competitive.







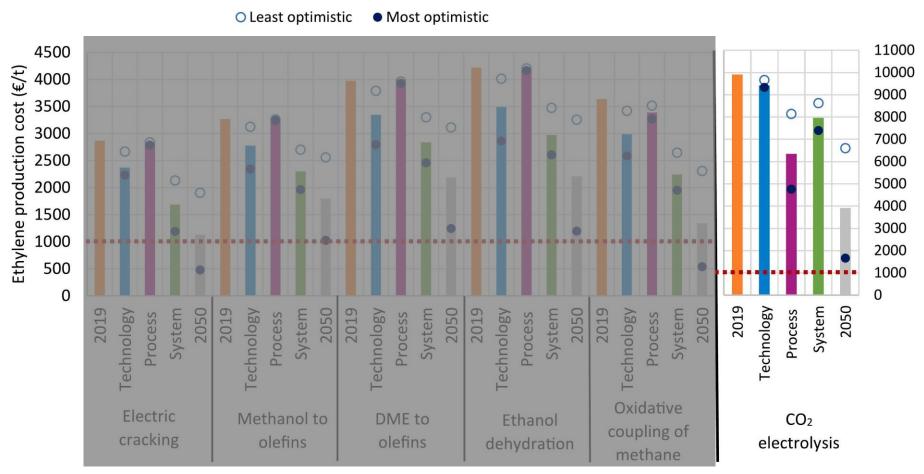
# Yields over 63% are required for OCM to reach cost competitiveness by 2050







# Ethylene from CO<sub>2</sub> electrolysis may cost 1660€/t in 2050 (under optimistic assumptions).







#### Recommendations



# Collaboration and Data Validation

To **validate** modelling **results**, reduce cost uncertainties, and improve data transparency



# Focused research priorities

Address data gaps in process design and technoeconomic analysis, especially for electric cracking, CO<sub>2</sub> electrolysis, and OCM.

**Testing and validation** at lab or pilot scale.



# Tailored policy support

**R&D funding** for CO<sub>2</sub> electrolysis and OCM,

**Market-pull policies** for ethanol dehydration and DME-to-olefins,

#### Reduce feedstock prices

for MTO and electric cracking.



# Methodological enhancements

Broaden analysis to include upstream processes and emerging low-TRL technologies (e.g., plasma catalysis, biocatalysis).





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### Summary

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Ethylene production remains heavily reliant on fossil fuels, and while several emerging technologies could decarbonize the process, they are not yet cost competitive with conventional methods.

This study aimed to identify the conditions under which renewable ethylene technologies could become cost competitive by 2050, using a five-step methodology and analysing six promising technologies

Three future supply scenarios were modelled, applying a three-level framework (technology, process, system) to assess cost reduction potential, revealing key influences like ethylene yield, CAPEX, and feedstock price uncertainty.

Achieving costcompetitive, renewable
ethylene requires
coordinated action
among researchers,
industry, and
policymakers, focusing
on performance
improvements, pilot
testing, data sharing,
and supportive market
and policy
environments.